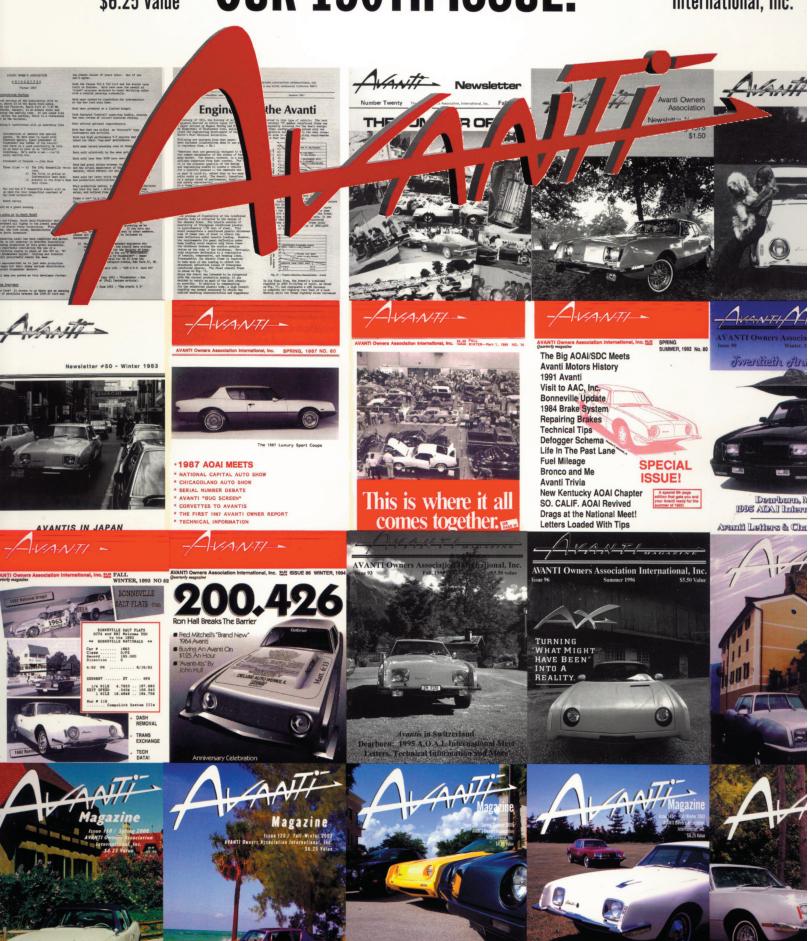
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OUR 150TH ISSUE!

AVANTI Owners Association International, Inc.



INSIDE: Avanti at Pebble Beach

Avanti in Miniature

BRASS AVANTI

Fiberglass & brass: The long road to completion

Story and photos by Roger Zimmermann Special to Avanti magazine

Progress has been slow for the last part of the job: the tires. It's frustrating, for example, now I'm trying to do a white wall insert but the material will not cure! Why? Maybe I made a mistake with the catalytic agent. As the mold is made with wax, removing the uncured material means having to redo the mold. It's not complicated but time consuming.

I continued with the master tire production, and salvaged one from the Oldsmobile Toronado and with some modification I could do the one for the Avant. Letters and numbers on the tire are done with paint – A steady hand is necessary!

As I was still researching the proper material to do the tires (the former supplier does not exist anymore), I began constructing the wheelcovers. I made two forms in brass and "stamped" a sheet of brass in between. Of course, there were many steps in between; I don't feel the necessity to explain it all.

I did a rear license plate with an "Avanti" script.



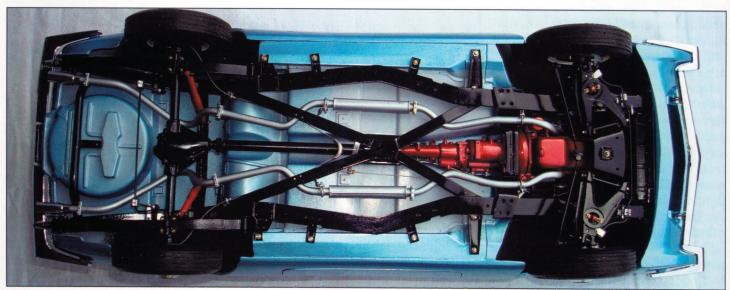


Back on the tire project, the first negative forms were ready. With these forms, I did two half tires with the same material. These positive forms permitted me to cast the nega-



tive forms in polyester. Then I was able to cast the tires, one after the other.

With some minor exceptions, the



Avanti in Miniature

car is finished. Toy Studebaker Club editor and Avanti Magazine contributor Joe Parsons is very upset because I could not install the headlamp plastic covers as I originally planned. The culprits are the screws, which are too short. I tried to modify a longer screw with a hexagonal head I have; the modification went well; unfortunately, the material is brass and does not withstand the stress of a screwdriver. As long as no longer steel screws are available, I just consider the front of the car having super clean headlamp covers!

Some considerations about this model: When I began to refresh it in 2003, I wanted to do the least amount of work as possible. I noticed that the rear of the car was way too wide; as a real Swiss guy, I did a compromise: reducing the width a good deal, but not completely. I'm wondering where I had my head the day I made that decision. At the end, the work was the same: a new trunk lid and extensive reworking of the body at the rear. In fact, I had more work: I had to calculate a repartition of the extra 3/8-inch between the various elements at the back.

Fortunately, it's now hard to notice that the rear of the car is too wide; maybe the designers would notice; sadly, they are no longer here.

Another compromise I intended to do was with the wheels and tires. It was my intention to keep the hard rubber "original" wheels; it was only when the car was almost ready that I made the decision to replace them with something more correct. I'm happy I did that; the look with the new tires is a real improvement.

Despite the difficulty, the wheel-covers are also a nice change compared to the old ones. The only regret I have with them is that I did not polish them well enough before plating. The plater gave me the explanation: he had to media blast the recessed parts to get the dull look; if he had put a thicker layer of copper/chrome, the effect may have been greatly reduced.

I was also lucky with the interior. You may imagine that to find leather in the original color was not possible. I ordered the proper colors from Studebaker International and they sent them surface mail. Some months later, the international surface mail was cancelled by the U.S. Postal Service – shipping of spray cans is now almost impossible.

During the reconstruction, more details were added as originally intended. The fact that my pictures were published in the *Avanti Magazine* and into a French forum was a huge incentive – exposure reduces the risk of mediocrity! Had I published pictures from day one, some compromises or simplifications would have been greatly reduced!

Anyway, all in all I'm satisfied with

the final result, even if some details are a bit from perfect. This adventure has been shared by many readers; I hope it was not annoying and I thank also all who helped in one way or the other in the construction of the model: Werner Grossenbacher in Switzerland who allowed me to take some dimensions and pictures, David Crone, Lew Schucart and Joe Parsons and probably others who I forgot.

As I hope I still have some years to live, I began a new project. This model will keep me busy for six to 10 years. It's a 1956/57 Continental Mark II which will be documented on the Mark II forum. Another adventure!

Thank you for your patience; I have appreciated sharing my work with you.





BELOW: Roger Zimmermann at work, milling brass parts for his scale-model Avanti.



